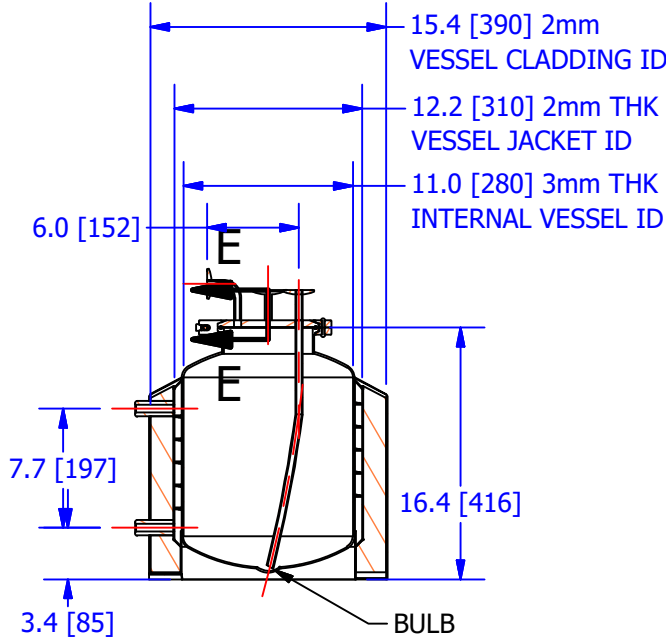
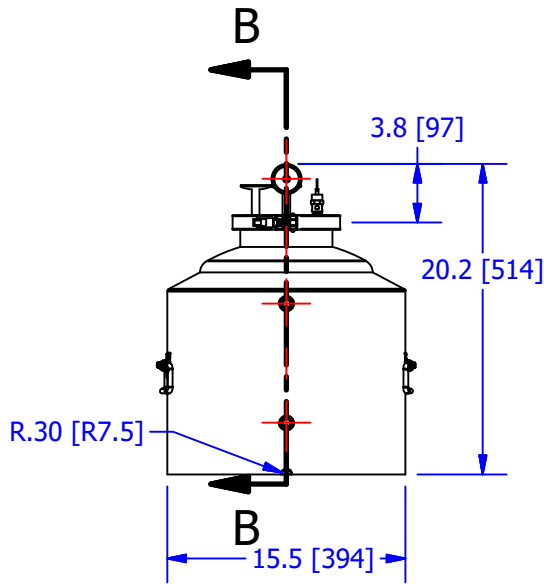
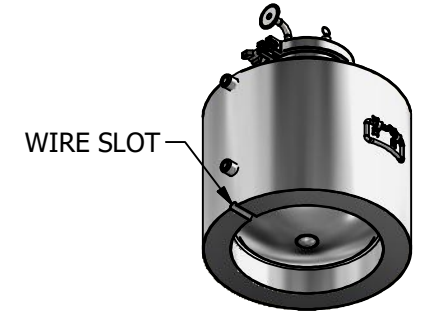
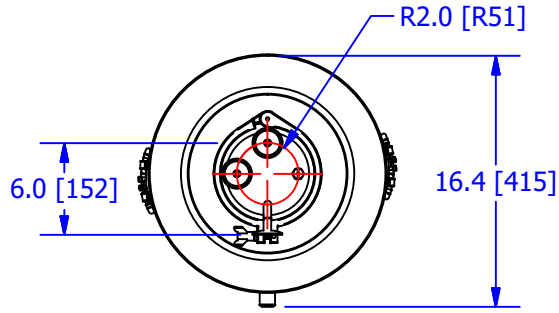
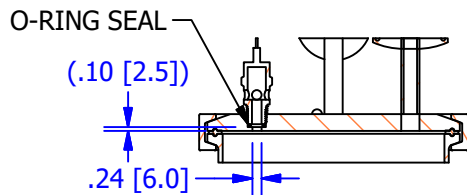


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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	ADDED WIRE SLOT AND DETAIL VIEW	8/26/2020	CD Morland
	B	REVISED DRAWING NOTES	2/11/2021	CD Morland
	C	REVISED DRAWING NOTES	4/23/2021	CD Morland



SECTION B-B
SCALE 0.08 : 1



SECTION E-E
SCALE 0.2 : 1

NOTES:

- 1.0 ALL WETTED SURFACE MATERIAL: 316L SS
- 2.0 WORKING VOLUME: 15 LITERS
- 3.0 TOP COVER PORTS:
INLET PORT: 1.0" SANITARY TRI-CLAMP
OUTLET PORT: 1.0" SANITARY TRI-CLAMP
GAUGE PORT: 1.0" SANITARY TRI-CLAMP
- 4.0 GASKET MATERIAL: EPDM
- 5.0 THE DESIGN PRESSURE OF THE INTERNAL VESSEL & JACKET IS 100 PSI [6.8 BAR] @ 212°F [100°C]
- 6.0 THE VESSEL MUST BE EQUIPPED WITH A MECHANICAL RELIEF VALVE THAT IS RATED FOR VESSEL DESIGN PRESSURE
- 7.0 THE PROCESS VESSEL MUST BE JACKETED ON THE OUTSIDE, JACKET MATERIAL: 304 SS
- 8.0 THE VESSEL TANK MUST BE INSULATED WITH ARMAFLEX HT AND ENCLOSED WITH LAYER 304 SS CLADDING.
- 9.0 THE JACKET FLUID IS REFRIGERATION COOLANT, INLET/OUTLET PORT: 1/2" FNPT
- 10.0 JACKET HAS BAFFLES TO ENSURE FLUID CIRCULATES EVENLY AROUND THE PROCESS FLUID VESSEL.
- 11.0 ALL SURFACES ARE TO BE PASSIVATED AND ELECTRO-POLISHED.
- 12.0 INTERNAL WETTED SURFACES ARE 16 RA FINISH; EXTERNAL EXPOSED SURFACES ARE 20 RA FINISHED.
- 13.0 THE VESSEL IS DESIGNED TO BE STEAM STERILIZED AT 126 C FOR 60 MINUTES.

DRAWN YA Zanki	1/20/2020
CHECKED OS Ahmad	1/21/2020
APPROVED CD Morland	1/21/2020

International Filter Products

7914 Ajay Dr. PHONE: 818-504-8115
Sun Valley, CA 91352 FAX: 818-941-2947
email: www.internationalfilterproducts.com

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

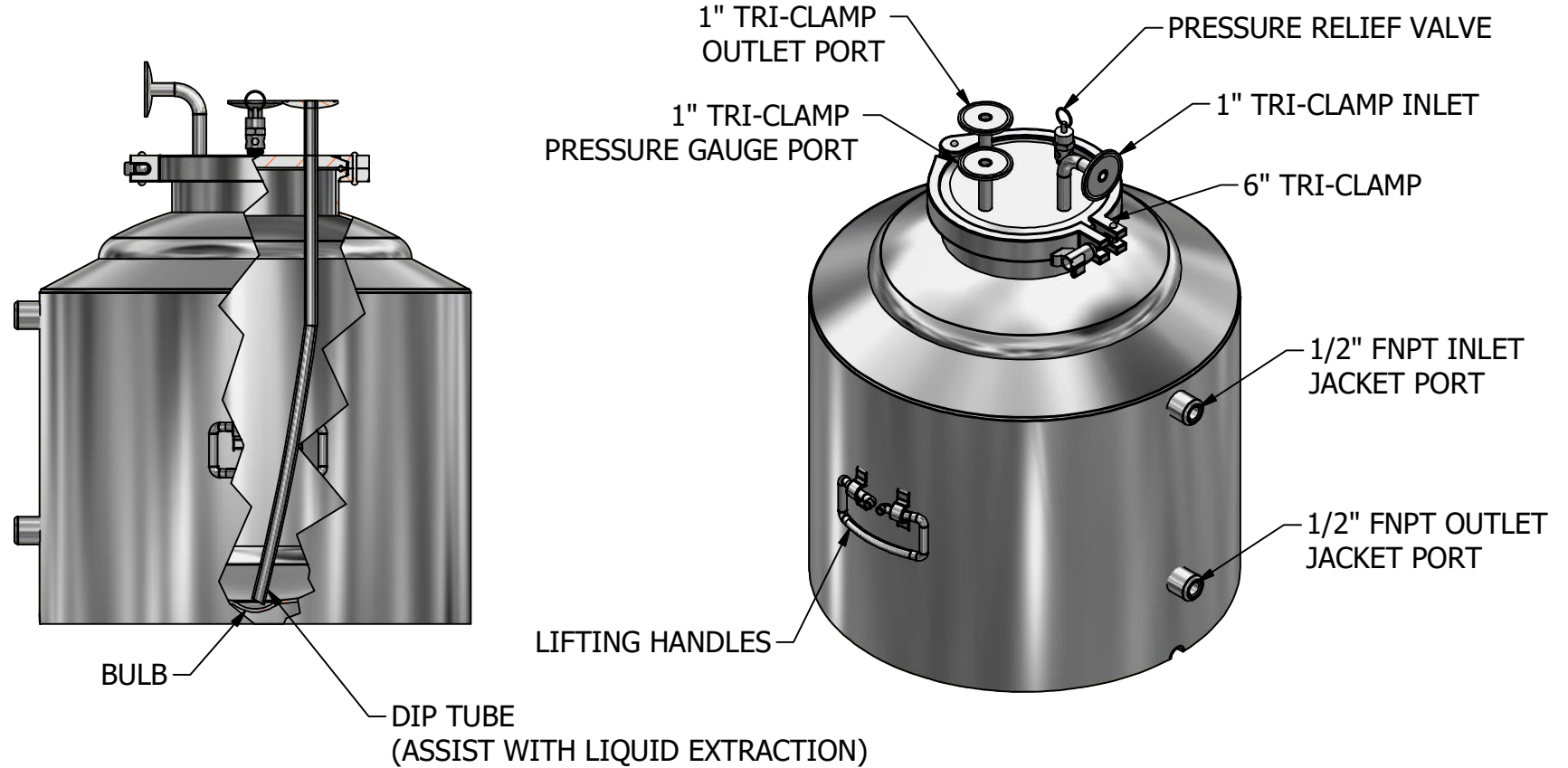
DECIMALS	FRACTIONS +/- 1/16
X +/- .030	ANGLES +/- 1/2
XX +/- .015	SURFACE ROUGHNESS 125
XXX +/- .005	

CONCENTRICITIES .010 (FIM)
INTERNAL RADII .015~.030
BREAK CORNERS .005~.015

TITLE BIOREACT, JACK, 15L, 316L SS			
SIZE A	ISOF NO	DWG NO IFP-021-1115-EJ	REV C
SCALE NA	WEIGHT 88.778 lbmass	SHEET 1 OF 2	

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REVISIONS				
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DRAWN YA Zanki 1/20/2020 CHECKED OS Ahmad 1/21/2020 APPROVED CD Morland 1/21/2020	International Filter Products 7914 Ajay Dr. Sun Valley, CA 91352 PHONE: 818-504-8115 FAX: 818-941-2947 email: www.internationalfilterproducts.com	BIOREACT, JACK, 15L, 316L SS
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS FRACTIONS +/- 1/16 X +/- .030 ANGLES +/- 1/2 XX +/- .015 SURFACE ROUGHNESS 125 ✓ XXX +/- .005 CONCENTRICITIES .010 (FIM) INTERNAL RADII .015~.030 BREAK CORNERS .005~.015	TITLE SIZE A ISOF NO DWG NO IFP-021-1115-EJ SCALE NA WEIGHT 88.778 lbmass SHEET 2 OF 2	REV C